



## ENVIRONMENTAL PRODUCT DECLARATION

### *Environmentální prohlášení o produktu*

In accordance with (v souladu s ) EN 15804 and ISO 14025

## Isover MAXIL

**Declaration owner:**  
Výrobce: Saint-Gobain Construction Products CZ a.s., Isover division

**EPD Programme:**  
Pravidla značení: Národní program environmentálního značení

**Declaration number :**  
Registrační číslo: 3013EPD-15-0394

**Issued:**  
Datum vydání: 3. 11. 2015

**Valid to:**  
Platné do: 3. 11. 2020



**Isover**  
SAINT-GOBAIN

The environmental impacts of this product have been assessed over its whole life cycle. Its Environmental Product Declaration has been verified by an independent third party.



Verified EPD by Independent Third Party Accredited Certification Body  
Building Research Institute - Certification Company Ltd.  
Czech Republic, Prazska 810/16, 102 21 Praha 10 info@vups.cz www.vups.cz

## General information

**Manufacturer:** Saint-Gobain Construction Products CZ a.s., Isover division  
Počernická 272/96, 108 03 Prague 10, Czech Republic  
VAT CZ25029673

**About company:** International company, enterprising in 64 countries, part of Saint-Gobain group, more than 190 000 employees. Subject of enterprise of Isover division is to produce and sell thermal insulation from mineral wool, expanded and extruded polystyrene, their accessories and providing technical support for marketed solutions.

**Product name and manufacturer represented:** Isover MAXIL;  
Saint-Gobain Construction Products CZ a.s, Isover division  
Factory address: Masarykova 197, 517 50 Častolovice, Czech Republic

**Harmonised Commodity Code:** 68069000

<b>EPD Programme:</b>	Národní program environmentálního značení
<b>Registration number:</b>	3013EPD-15-0394
<b>Date of publication:</b>	3. 11. 2015
<b>EPD validity:</b>	3. 11. 2020
<b>EPD valid within the following geographical area:</b>	National
<b>Generic PCR review conducted by:</b>	EN 15804
<b>Information for the Environmental Product Declaration based on:</b>	General report on Isover LCA Castolovice, Paris, France: Isover, 2015
<b>Independent external verification of the declaration and data, according to ISO 14025:</b>	Third party verification: Mgr. Barbora Vlasatá, Certification body for EPD, Výzkumný ústav pozemních staveb – Certifikační společnost, s.r.o., Praha, Czech Republic
<b>Accredited or approved by</b>	ČIA, Czech Accreditation Institute.

EPD calculation has been done in Ecobilan software TEAM, version 5.1. by:

Ing. Petr Vacek  
Saint-Gobain Construction Products CZ a.s.  
Isover division, Czech Republic



**ISOVER**  
SAINT-GOBAIN  
Saint-Gobain Construction Products CZ a.s.  
divize Isover  
Počernická 272/96, 108 03 Praha 10  
DIČ/VAT: CZ25029673

Independent verification of calculation data and other environmental information:

Mgr. Barbora Vlasatá v.ř.  
Výzkumný ústav pozemních staveb, Certifikační společnost, s.r.o. Praha, Czech Republic



## Product description

### Product description and description of use:

This EPD describes the environmental impacts of 1 m<sup>2</sup> of mineral wool product. EPD was created from complete data included all thicknesses of the product. Each thickness influences environmental impacts specifically, their individual impacts were taken into account by the real production and sale rate. Thickness proportions are listed thereafter.

Production process of this mineral wool uses natural and abundant raw materials (volcanic rock), blast-furnace slag, recycled content (briquettes), fusion and fiberising techniques to produce stone wool. The products obtained come in the form of a "mineral wool mat" consisting of a soft, airy structure. It is made of hydrophilic mineral wool, so it has special parameters unlike to standard mineral wool. (see *Manufacturing process flow diagram on page 6*)

Isover MAXIL are slabs with increased density (75 kg.m<sup>-3</sup>), but still, they are suitable for unloaded insulations of the outer walls (ventilated facades under the cladding with insulation inserted into cassettes or frames), insulation of the pitch roofs, ceilings, false ceilings and other light sandwich constructions and fire-protection systems. They cannot be used for ETICS!



Example of use Isover MAXIL.

Product parameters for EPD calculation:

PARAMETER	VALUE
Thickness of product	100 mm (from range 30 - 100 mm)
Density	75 kg. m <sup>3</sup> (constant for all thicknesses )
Recycled briquette content	33,4 %
Surfacing	None
Packaging for the distribution and transportation	Polyethylene: 5,6 g/m <sup>2</sup> (free parcels)
Quantity by transport (truck)	6480 kg
Distance transport (by truck) od the final product	120 km
Product used for the Installation:	None
Implementation loss rate	0,05 %

Technical data / physical characteristics:

PARAMETER	VALUE
Thermal resistance (100 mm) (EN 12162)	2,9 K.m <sup>2</sup> .W <sup>-1</sup>
Thermal conductivity coefficient $\lambda_D$ (EN 12667)	0,034 W.m <sup>-1</sup> .K <sup>-1</sup>
Water vapour transmission (EN 12086)	1 [-]
Compressive strength (EN 826)	Not declared
Tensile strength (EN 1607)	Not declared
Reaction to fire class (EN 13 501-1)	A1

More info: <http://www.isover.cz/en/declaration-of-performance>

Chemical and hazard information:

Substance	C.A.S. number <sup>(2)</sup>	Amount weight (%)	Classification and labelling (Regulation (CE) n° 1272/2008)	Classification and labelling (European directive 67/548/EEC) <sup>(4)</sup>
Stone wool <sup>(1)</sup>		over 95 %	Not classified <sup>(3)</sup>	Not classified
Terpolymerbinder		5%	Not classified	Not classified

(1): Man-made vitreous (silicate) fibres with random orientation with alkaline oxide and alkali earth oxide (Na<sub>2</sub>O+K<sub>2</sub>O+CaO+MgO+BaO) content greater than 18% by weight and fulfilling one of the nota Q conditions

(2): C.A.S. : Chemical Abstract Service

(3): Non classified H351 "suspected of causing cancer". Stone fibres are not classified carcinogenic according to the note Q of the Directive 97/69/EEC and the regulation n° 1272/2008 (page 335 of the JOCE L353 of December 31, 2008)

(4): Where substances are classified in accordance with Regulation (EC) No 1272/2008 during the period from its entry into force until 1 December 2010, that classification may be added in the safety data sheet together with the classification in accordance with Directive 67/548/EEC. From 1 December 2010 until 1 June 2015, the safety data sheets for substances shall contain the classification

More info: <http://www.isover.cz/en/safety-documents>

**Most important hazards** : There is no Hazard statement associated with this product

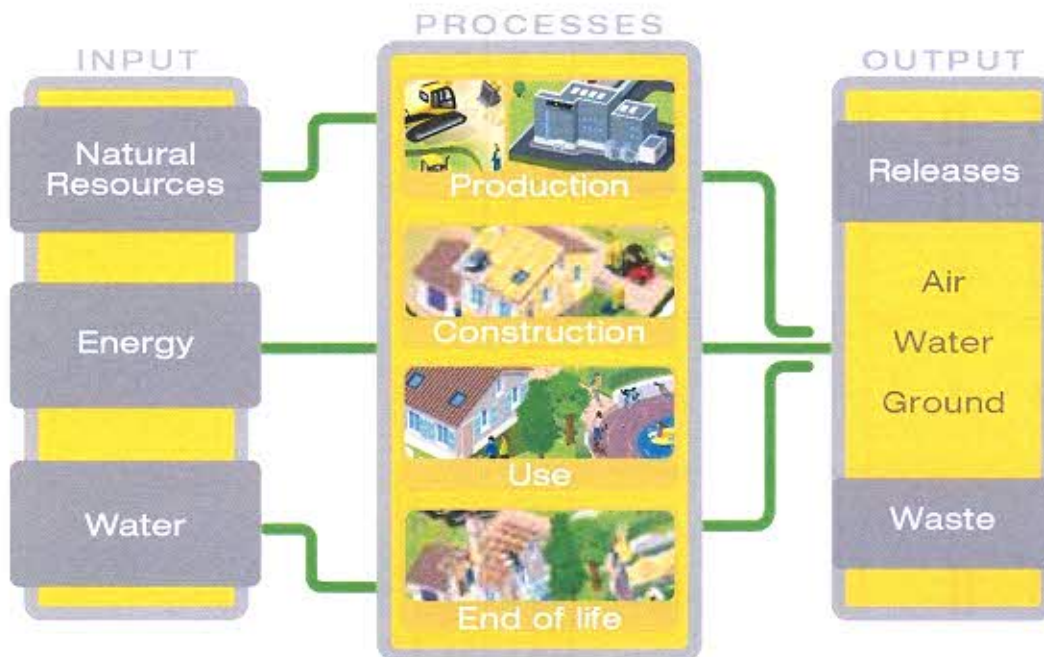
Material doesn't content any of substances listed in the "Candidate List of Substances of Very High Concern for authorisation



# LCA calculation information

<b>FUNCTIONAL UNIT</b>	Providing a thermal insulation on 1 m <sup>2</sup> with a thermal resistance of 2,9 K.m <sup>2</sup> .W <sup>-1</sup>
<b>SYSTEM BOUNDARIES</b>	Cradle to Grave: Mandatory stages = A1-3, A4-5, B1-7, C1-4 and Optional stage = D
<b>REFERENCE SERVICE LIFE (RSL)</b>	50 years
<b>CUT-OFF RULES</b>	<p>The use of cut-off criterion on mass inputs and primary energy at the unit process level (1%) and at the information module level (5%);</p> <p>Flows related to human activities such as employee transport are excluded;</p> <p>The construction of plants, production of machines and transportation systems is excluded since the related flows are supposed to be negligible compared to the production of the building product when compared at these systems lifetime level;</p> <p>Product parts, that are neglectable for its small influence, are for example Paper Labels, used for labeling insulation parcels and pallets.</p>
<b>ALLOCATIONS</b>	Allocation criteria are based on mass
<b>GEOGRAPHICAL COVERAGE AND TIME PERIOD</b>	Europe 2013

According to EN 15804, EPD of construction products may not be comparable if they do not comply with this standard. According to ISO 21930, EPD might not be comparable if they are from different programmes.



# Life cycle stages

BUILDING ASSESSMENT INFORMATION		BUILDING LIFE CYCLE INFORMATION		SUPPLEMENTARY INFORMATION BEYOND THE BUILDING LIFE CYCLE	
		<b>A 1-3</b> <b>PRODUCT</b> stage A1 Raw material supply A2 Transport A3 Manufacturing		<b>A 4-5</b> <b>CONSTRUCTION</b> PROCESS stage A4 Transport scenario A5 Construction-installation process scenario	
		<b>B 1-7</b> <b>USE STAGE</b> B1 Use scenario B2 Maintenance scenario B3 Repair scenario B4 Replacement scenario B5 Returbishment scenario B6 Operational energy use scenario B7 Operational water use scenario			
		<b>C 1-4</b> <b>END OF LIFE</b> stage C1 De-construction demolition scenario C2 Transport scenario C3 Waste processing scenario C4 Disposal scenario			
		<b>D</b> Benefits and loads beyond the system boundary Reuse Recovery Recycling Potential			
<b>EPO</b> Credits to gain Declared unit Mandatory		Mandatory		no RSL	
Credits to gain with option Declared unit Functional unit Mandatory		Inclusion optional (1) 2) Mandatory (1) 2)		RSL 2) Inclusion optional	
Credits to give Functional unit Mandatory		Inclusion optional (1) 2) Mandatory (1) 2)		RSL 2) Inclusion optional	

1) inclusion for a declared scenario  
 2) if all scenarios are given



## Product stage, A1-A3

### Description of the stage:

The product stage of the mineral wool products is subdivided into 3 modules A1, A2 and A3 respectively "Raw material supply", "transport" and "manufacturing".

The aggregation of the modules A1, A2 and A3 is a possibility considered by the EN 15 804 standard. This rule is applied in this EPD.

### Description of scenarios and additional technical information:

#### A1, Raw material supply

This module takes into account the extraction and processing of all raw materials and energy which occur upstream to the studied manufacturing process.

Specifically, the raw material supply covers production binder components and sourcing (quarry) of raw materials for fiber production, e.g. basalt and slag for stone wool. Besides these raw materials, recycled materials (briquettes) are also used as input. See detailed info at the end of this EPD.

#### A2, transport to the manufacturer

The raw materials are transported to the manufacturing site. In our case, the modelling include: road transportations (average values) of each raw material.

#### A3, manufacturing

This module includes process taking place on the manufacturing site. Specifically, it covers stone wool fabrication including melting and fiberization see process flow diagram and packaging. The production of packaging material is taking into account at this stage.

### Manufacturing process schema



## Construction process stage, A4-A5

**Description of the stage:** The construction process is divided into 2 modules: transport to the building site A4 and installation A5.

**A4, Transport to the building site:** This module includes transport from the production gate to the building site.

Transport is calculated on the basis of a scenario with the parameters described in the following table.

PARAMETER	VALUE
<b>Fuel type and consumption of vehicle or vehicle type used for transport e.g. long distance truck, boat, etc.</b>	Average truck trailer with a 24t payload, diesel consumption 38 liters for 100 km
<b>Distance</b>	1400 km (for further distances could be A4 criteria linearly adjusted)
<b>Capacity utilisation (including empty returns)</b>	95 % of the capacity in volume 30 % of empty returns
<b>Bulk density of transported products</b>	75 kg/m <sup>3</sup>
<b>Volume capacity utilisation factor</b>	1 (by default)

**A5, Installation in the building:** This module includes

- Wastage of products: see following table 5 %. These losses are landfilled (landfill model for stone wool see chapter end of life),
- Additional production processes to compensate for the loss,
- Processing of packaging wastes: they are 100 % collected and modeled as recovered matter.

PARAMETER	VALUE
<b>Wastage of materials on the building site before waste processing, generated by the product's installation (specified by type)</b>	5 %
<b>Output materials (specified by type) as results of waste processing at the building site e.g. of collection for recycling, for energy recovering, disposal (specified by route)</b>	Packaging wastes are 100 % collected and modeled as recovered matter Stone wool losses are landfilled





## Use stage (excluding potential savings), B1-B7

**Description of the stage:** The use stage is divided into the following modules:

- B1: Use
- B2: Maintenance
- B3: Repair
- B4: Replacement
- B5: Refurbishment
- B6: Operational energy use
- B7: Operational water use

**Description of scenarios and additional technical information:**

Once installation is complete, no actions or technical operations are required during the use stages until the end of life stage. Therefore mineral wool insulation products have no impact (excluding potential energy savings) on this stage.

## End-of-life stage C1-C4\*

**Description of the stage:**

The stage includes the different modules of end-of-life detailed below.

### C1, de-construction, demolition

The de-construction and/or dismantling of insulation products take part of the demolition of the entire building. In our case, the environmental impact is assumed to be very small and can be neglected.

### C2, transport to waste processing

The model use for the transportation is applied.

### C3, waste processing for reuse, recovery and/or recycling;

The product is considered to be landfilled without reuse, recovery or recycling.

### C4, disposal;

The stone wool is assumed to be 100% landfilled.

**Description of scenarios and additional technical information:** See below

**End-of-life:**

PARAMETER	VALUE/DESCRIPTION
Collection process specified by type	7,5 kg (collected with mixed construction waste)
Recovery system specified by type	No re-use, recycling or energy recovery
Disposal specified by type	7,5 kg g are landfilled
Assumptions for scenario development (e.g. transportation)	Average truck trailer with a 24 t payload, diesel consumption 38 liters for 100 km 25 km

## Reuse/recovery/recycling potential, D\*

**Description of the stage:** Packaging wastes from module A5 are reported in this module as recovered matter for information..

\*see Environmental positive contribution at the end of EPD



## LCA results

LCA model, aggregation of data and environmental impact are calculated from the TEAM™ software 5.1.

Resume of the LCA results detailed on the following tabs.

Environmental impacts of other thicknesses can be recounted by the design factor (on the material density and thickness base):

Thickness (mm)	30	40	50	60	80	100
factor	0,3	0,4	0,5	0,6	0,8	1,0



